

STEFFES CORPORATION
SUPPLY AIR BLOWER ASSEMBLY REPLACEMENT PROCEDURE
Models: 3100 Series

Item #1041630 (Blower Supply Air Assy 3100)

THIS PROCEDURE MUST BE PERFORMED BY A QUALIFIED TECHNICIAN

1. De-energize the Comfort Plus system and remove the blower access cover (Figure 1).
2. Disconnect the supply air blower wires from the wiring harness in the base of the system.

NOTE: The connections to the blower are for power and blower speed selection. To ensure proper operation of the system, make note of current connections before disconnecting the wires.

3. Remove the mounting screws holding the supply air blower to the mounting brackets and remove the supply air blower (Figure 2).
4. Install the new supply air blower up onto the angle bracket. Mount the blower using the screws removed above.
5. Make the appropriate wire connections from the supply air blower to the wiring harness in the base of the system.
6. Install the supply blower cover.
7. Energize the system and ensure proper operation.



WARNING

HAZARDOUS VOLTAGE: Risk of electric shock, injury, or death. System may be connected to more than one branch circuit. Disconnect power to all circuits before servicing. Equipment must be installed and serviced by a qualified technician.

FIGURE 1

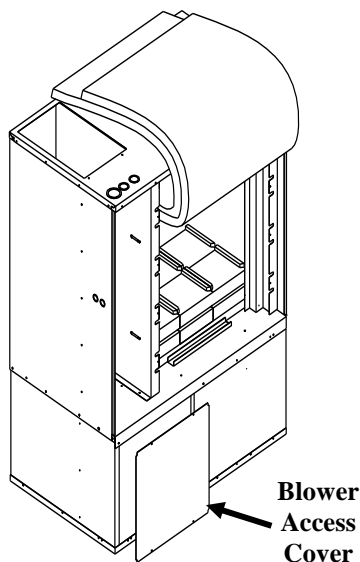


FIGURE 2

