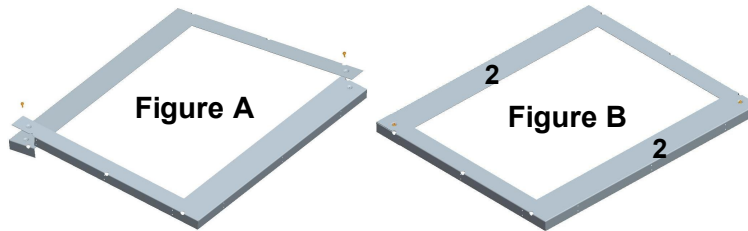


STEFFES CORPORATION RETURN AIR PLENUM ASSEMBLY INSTRUCTIONS

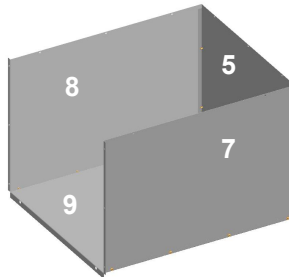
Model: 3120

Item #1041652 (Plenum Assy Return Air - 3100)

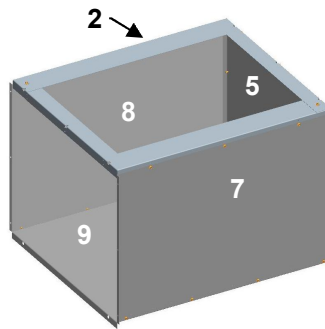
1. Locate two of the panels marked 2 and attach them together by screwing a gold screw into each corner. The flat piece of the corner lies on top of the corner with the bend. See Figure A. Repeat with the other two panels marked 2 to make the second assembly. See Figure B. **NOTE: The bend on the panels will face down when assembled.**



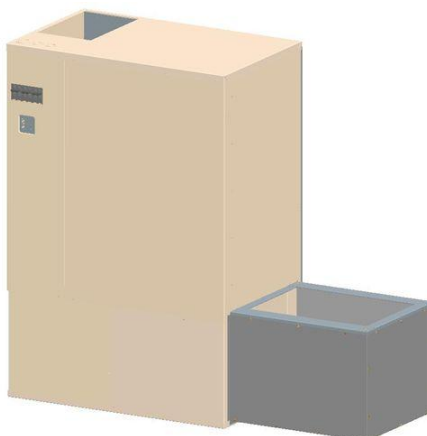
2. Attach panels 7 and 8 to panel 5 with the gold screws provided. Panels 7 and 8 wrap around panel 5. Set panels 5, 7 and 8 inside panel 9 and attach with gold screws. The front bend on panel 9 faces down and the other three bends wrap around panels 5, 7, and 8.



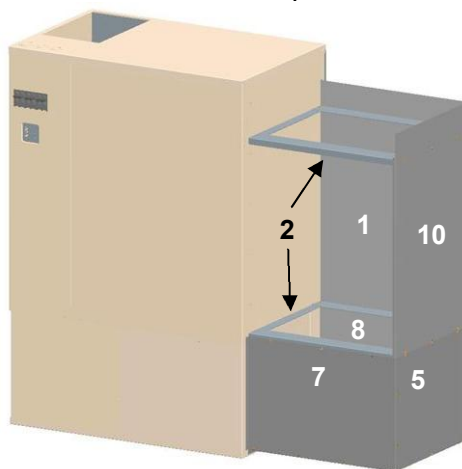
3. Screw the bottom hole on assembly 2 to panels 5, 7 and 8. **NOTE: Assembly 2 has a top and bottom hole.**



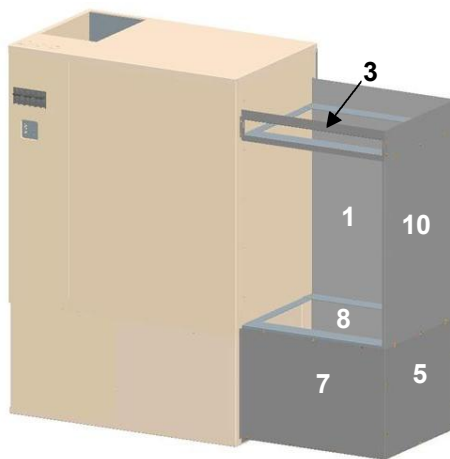
4. Attach this assembly as shown to the right side of the 3120 in the predrilled holes with the silver screws provided.



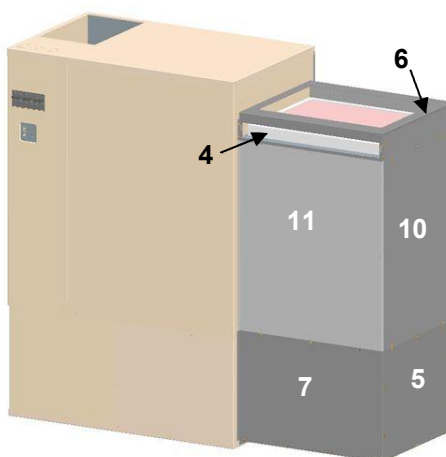
5. Attach panels 1 and 10 to the top holes on the first assembly 2 using gold screws. Attach the second assembly 2 to panels 1 and 10 as shown. Then attach panel 1 to the side of the 3120.



6. Using the left and right holes of panel 3, attach it to panel 10 and the side of the 3120. **NOTE: The top edges of panels 3 and 10 will be flush.**



7. Attach panel 11 to both of the assembly 2 panels. Attach panel 6 to panels 1, 3, and 10. Slide the filter into place and lock panel 4 into position.



8. Attach the support brackets to the bottom of the plenum as shown in the picture to keep it elevated.

